



Figure 1



Figure 2

Filter Technology Quick Change assemblies enable operators to service their Filter Technology filter system in the field, quickly and efficiently. The dirty filter assemblies are then taken back to the workshop, dismantled and reassembled with new filters and seals at the user's convenience.

Removing the Element Assembly

(Please consult the Operation and Maintenance Manual for your specific product.)

- 1 Isolate the Filter Technology filter system.
- 2 Remove the element assembly from the filter housing by first unscrewing the tee handle counter-clockwise (**figure 1**).
- 3 Lift the dirty assembly clear from the housing and place it in a suitable container to minimize spillage and mess.

Note: We recommend Filter Technology PVC Quick Change Holders and Stands for this purpose. (see figure 2)

Replacing the Element Assembly

(Please consult the Operation and Maintenance Manual for your specific product.)

- 4 Insert the replacement element assembly into the housing, carefully locating the lid O-ring into the housing tube.
Note: Take care not to dislodge the O-ring when assembling.
- 5 Tighten the tee handle until the lid gasket seats against the end of the housing, then tighten a further ½ turn (180°).
- 6 Repeat for other filter assemblies in the system.
- 7 De-isolate the Filter Technology filter system, check for leaks and return to service.

Servicing the Removed Element Assembly

- 8 Refer to the correct Element Replacement Procedure:

Engine Oil: FM3001/2/3/4

Engine Fuel: FM3101/2/3/4

Industrial Oil & Fuel: FM3201/2/3/4

PVC Quick Change Holders and Stands

Quick Change Holder Part Numbers

Part No	Description
FM0071	No 1 PVC Quick Change Holder
FM0072	No 2 PVC Quick Change Holder
FM0073	No 3 PVC Quick Change Holder
FM0074	No 4 PVC Quick Change Holder

Quick Change Stand Part Numbers

No of Holders	Quick Change Holder Size			
	No 1 Holder	No 2 Holder	No 3 Holder	No 4 Holder
1				–
2				FM0428
3				FM0429
4				FM0430
6				FM0431
8				FM0432
10				FM0433

Please Note: Part numbers for No 1, No 2 and No 3 Holders TBA